

Date: Monday, 22/09/2008 8:19:06 AM
 User: Melanie Fauteux

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: FRONT OUTBOARD LEG ASSY', LH
Job Number	: 42137		
Estimate Number	: 13321		
P.O. Number	:	Part Number	: D3782043
This Issue	: 22/09/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D3782 REVA
First Issue	: / /	Project Number	: N/A
Previous Run	: 40871	Drawing Revision	: A
	Type : SMALL /MED FAB	Material	:
Written By	:	Due Date	: 29/09/2008
Checked & Approved By	: <u>ME 08-09-22</u>	Qty:	1 Um: Each
Comment	: Est Rev:A 08-05-19 new issue DD verified by:ec Est Rev:B 08-06-17 rev.A as per dwg DD verified by:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

2.0	D37683	Front Outboard Leg, LH
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 Front Outboard Leg, LH
 batch: B40973

SB

3.0	D37871	Foot
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 Foot
 batch: B40982

SB

4.0	AN45 13A	EYE BOLT
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)
 eye Bolt
 batch: M 109 0073

SB

5.0	AN960JD516	Washer
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Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)
 Washer
 batch: M 108 672
 or (NAS1149D0568J) batch: _____

SB 08/10/08

Date: Monday, 22/09/2008 8:19:06 AM
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Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: FRONT OUTBOARD LEG ASSY, LH

Job Number: 42137

Part Number: D3782043

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L5

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Nut

batch:

M108161

SB

7.0

D3762041

Front Leg Fitting Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Front Leg Fitting

batch:

B40945

SB 08/10/16

①

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3782

FF 08/10/16

①

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 08/10/16

①

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

GA

SB 08/10/16

①

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/17

Job Completion



MF 08-10-16

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-043)
1	D3768-3	FRONT OUTBOARD LEG, LH	1
2	D3787-1	FOOT	1
3	D3762-041	FRONT LEG FITTING ASSY	1
4	AN45-13A	EYE BOLT	2
5	MS21042L5	NUT	2
6	NAS1149D0568J	WASHER (AN980JD516)	2

D3782-043 FRONT OUTBOARD LEG ASSY, LH

RELEASED
06.06.14.17

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.42 lbs

DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3782	SHEET 2 OF 4
APPROVED		TITLE	SCALE
DE APPR.		LEG ASSEMBLY	NTS
DATE	08.06.04	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	